



**BUREAU  
VERITAS**



EN ISO/IEC 17065  
S1-355

**Bureau Veritas Latvia**  
17a Dunties street, Riga, LV-1005, Latvia

## CERTIFICATE OF CONFORMITY

**S1-355-23/038**

awarded to

### **EAST METAL SIA**

Uzvaras iela 55a, Dobele, LV-3701, Latvija

for the manufacturing plants

Uzvaras iela 55a, Dobele, LV-3701, Latvija

Uzvaras iela 55, Dobele, LV-3701, Latvija

Uzvaras iela 57, Dobele, LV-3701, Latvija

Stiklu iela 7g, Daugavpils, LV-5404, Latvija

Bureau Veritas Latvia certifies that the above-mentioned Company has been satisfactorily evaluated for its compliance with the standard

### **ISO 3834-2:2021**

“Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements” and Bureau Veritas requirements for welding.

This certificate was first issued on **07/07/2011** and will remain valid until **02/09/2026** as long as neither the standard, the methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the product certification body.

*To check the validity date of this certificate, please call +371 67323246.*

*Annex to certificate on 1 (one) page is integral part of this certificate.*

*Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting to Bureau Veritas Latvia.*

Certificate issued:

**Riga, 03/09/2023**

Version:

**1**

Certificate validity:

**02/09/2026**

Bureau Veritas Latvia Ltd  
Member of the board



Iveta Lazdiņa



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**ANNEX TO CERTIFICATE: S1-355-23/038**

Date: 03/09/2023

Type of products:	<b>Steel and aluminium components and parts</b>
Product Standards:	<b>EN 1090-2, EN 15085-2</b>
Parent materials according to ISO/TR 15608:	<b>Groups 1, 2, 3, 7, 8, 10, 22, 23</b>
Welding processes according to ISO 4063:	<b>131 (MIG welding with solid wire electrode) 135 (MAG welding with solid wire electrode) 136 (FCAW tubular-cored arc welding with active gas shield) 138 (MAG welding with flux cored electrode) 141 (TIG welding with solid filler material) 142 (autogenous TIG welding) 783 (drawn arc stud welding)</b>
Welding position according to ISO 6947:	<b>PA, PB, PC, PD, PE, PF, PG, PH, PJ</b>
Responsible welding coordinator:	<b>Jeļena Čuhina, born 04/05/1994 (IWE) - Dobele Vitālijs Vaidasevičs, born 03/09/1989 (IWE) - Daugavpils</b>
Deputy welding coordinator:	<b>Artis Lubgans, born 31/12/1991 (IWE) - Daugavpils Jevgenijs Fjodorovs, born 18/11/1988 (IWE) - Daugavpils</b>

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welding personnel:	<b>ISO 9606-1; ISO 14732</b>
Welding coordination personnel:	<b>ISO 14731</b>
Non-destructive testing personnel:	<b>ISO 9712</b>
Welding procedure specifications:	<b>ISO 15609-1</b>
Qualification of welding procedures:	<b>ISO 15613; ISO 15614-1; ISO 15614-2; ISO 14555</b>
Post weld heat treatment (sub-contracted):	<b>ISO 17663</b>
Inspection and testing during welding:	<b>ISO 13916; ISO/TR 17671-2; ISO/TR 17844</b>
Inspection and testing after welding:	<b>ISO 17635; ISO 17636; ISO 17637; ISO 17638; ISO 17639; ISO 17640; ISO 15549</b>
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	<b>ISO 17662</b>

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